



Technical Product Datasheet

Cast Aluminium Gutter Systems

Cast Aluminium Gutters

A full range of traditional gutter profiles with simple spigot joints, wet sealed and bolted with an extensive range of fixing options. Cast gutters are manufactured using modern aluminium casting techniques and are factory finished. The range comprises of standard gutter lengths - 1830mm (6ft).

Half Round Non-Beaded

100mm (4"), 112mm (4.5"), 125mm (5"), 150mm (6")

Half Round Beaded

100mm (4"), 112mm (4.5"), 125mm (5"), Deep flow (112 x 100mm)

Victorian Ogee

100mm (4"), 113mm (4.5"), 125mm (5")

Moulded Ogee

100x75mm (4x3"), 125x100mm (5x4"), 150x100mm (6x4")

General

Gutter Jointing

Clean, then dry all jointing areas with a low alkaline degreasing agent. Apply a generous bead of low modulus translucent silicone sealant, to BS 5889 or similar approved, to the internal base and sides of the gutter profile. Place the connecting collar in position and align with corresponding fixing bolt holes. Evenly tighten the nuts starting at the base of the gutter. The silicone will be compressed and displaced into the bolt holes and between the gutter and the connecting collar. Clean away excess silicone and repeat the same procedure on all joints and fittings.

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VAT Registration No. GB 298 8805 82
Co. Reg. No. 960001



Colour Options

Stormguard Aluminium Rainwater products are supplied in plain (mill) finish or in a range of factory applied polyester powder coatings. Colours with a BS or RAL number can be supplied.

Architectural approved coater of Dupont, Akzo Nobel, Syntha Pulvin, IGP & Inver paint systems, ISO accredited to 9001:2008

Manufacture

Cast Aluminium Made from commercial LM6 grades of aluminium alloy to BS EN 1559:1997, BS EN 1676: 1997 and BS EN 1706: 1998, nominal thickness 4mm.

Durability

Coated Aluminium gutter systems can have a low maintenance life in excess of 40 years in some rural and suburban conditions, and can be in excess of 25 years in some industrial and marine conditions.

Compatibility

Direct aluminium contact with dissimilar metals or with materials containing lime or cement should be avoided. The polyester coating is an insulation, but a liberal coating of bitumen will be an additional safety factor. The use of aluminium in conjunction with copper roofs, cladding or flashings should be avoided.

Contact Stormguard Rainwater Systems Technical Services for advice where heavily polluted atmospheres or marine conditions are involved for advice on material choice.

Fire Rating

Non-combustible to BS 476, Part 4: 1970 (1984). Melting temperature for aluminium is approximately 660°C.

Lightning Conductivity

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ALUMINIUM RAINWATER SYSTEMS

The need for a lightning protection system is a decision to be made between the architect, the builder and the lightning protection engineer. This should be based on the risk factor as calculated in BS 6651:1999. When such a system is chosen for a building all metal gutters should be cross bonded into it. Both economy and practicality indicate that the eaves gutter can be used in place of an eaves conductor tape by use of the Stormguard Rainwater Lightning Link.

Maintenance - Routine Inspection

- Regularly clean out rainwater heads and gutters and ensure that downpipes are clear at all times.
- Check that joints and fixings are secure by periodic inspection, not less than twice a year, and preferably at the beginning of Autumn and again at the end of Winter.
- Brush down unpainted surfaces lightly to inspect if required.
- Plain finish goods will develop a natural grey aluminium oxide coating which forms a hard protective layer, preventing additional oxidization.
- Even with a well-fixed installation, ladders should not be rested against the gutters.
- Clean polyester coated surfaces by regularly washing down with a warm detergent solution and maintain paintwork in good condition. Do not clean with caustic or abrasive materials. In aggressive atmospheres such as marine environments and industrial areas BS 6496:1984 requires this cleaning to be carried out at up to three-month intervals to maintain optimum appearance and durability.
- Lightning linkage fixings should be tested regularly in accordance with the specialist electrical maintenance instructions.

Technical Support

Technical advice is available from Stormguard Rainwater Systems Technical Services via:

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Stormguard Rainwater Systems pursues a policy of constant product development and information contained within this datasheet is therefore subject to change without notice. The customer is responsible for ensuring that each product is fit for its intended purpose.

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